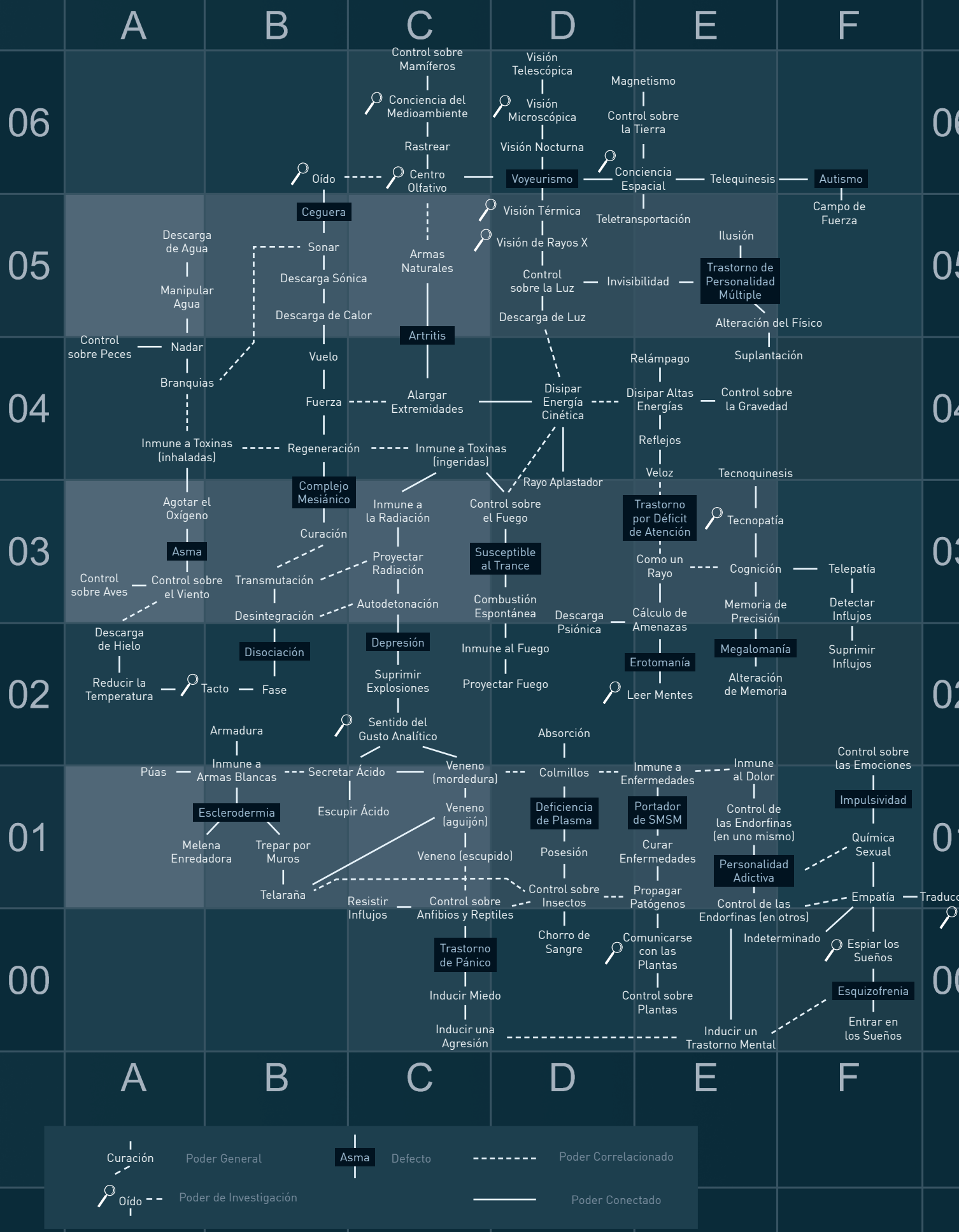EL DIAGRAMA DE QUADE